



Dart Aerospace Ltd.
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RBW6305G03531-3G-6
Job Sheet 185826



Part No: RBW6305G03531-3G-6

Job Qty: 3 ea

Part Name: Hardware Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G03531-3G Rev. D IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	3 pcs	11/19/18	11/19/18	0.00	0.30	Small Fab-3		
120	QC	3 pcs	11/19/18	11/19/18	0.00	0.00	QC5		
130	Packaging	3 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea	11/19/18	11/19/18	0.00	0.00	QC21		

Part Op 110 - Pick and pack as per DWG.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5274T711	Plastic Vial	3 Ea (1 ea)	90-Start up Operation	5126959
94191A150	Hex Nut 1/4-28 UNF	9 pcs (3 ea)	90-Start up Operation	5010649
AN4DD-3A	Bolt	9 Ea (3 ea)	90-Start up Operation	5129567

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5274T711	3	0	0
	94191A150	9	20	0
	AN4DD-3A	9	0	0



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Container No: S129595



Part: RBW6305G03531-3G-6

Job No: 185826

Serial No/Batch: S129595

Revision: D

Inspector:

Exp Date:

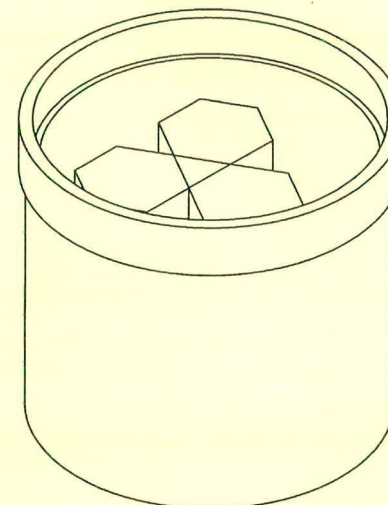
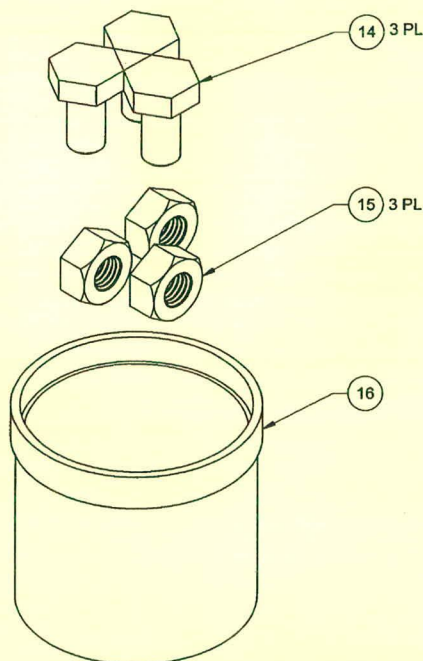
Instructions:

Date: 11/20/18

found.

Plex 11/9/18 7:22 AM dart.leclair.mathieu

ITEM #	QTY	PART #	PART TITLE
14	3	AN4DD-3A	BOLT
15	3	McMaster#94191A150 OR EQUIV	STEEL HEX NUT 1/4"-28
16	1	McMaster#5274T711 OR EQUIV	SEMI-CLEAR PLASTIC VIALS 1 oz CAPACITY



RBW6305G03531-3G-6 HARDWARE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6305G03531-3G	SHEET 7 OF 7
APPROVED	VM	TITLE	SCALE
		AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
DATE	9/4/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

